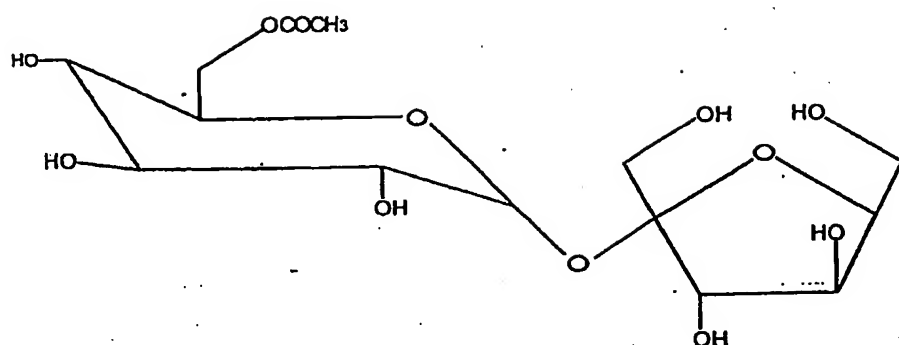
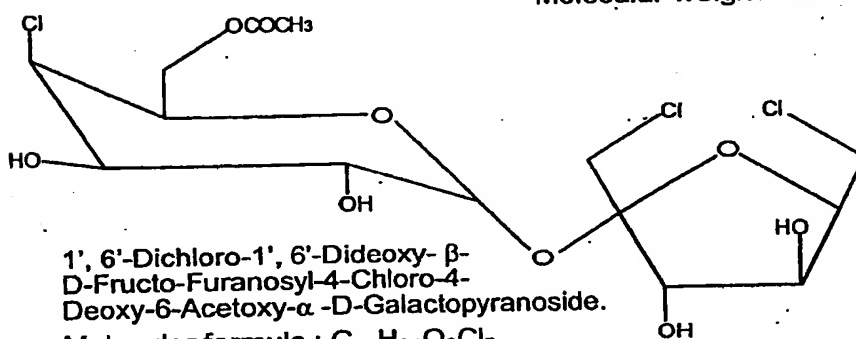
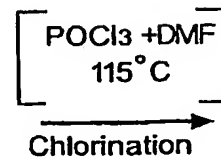


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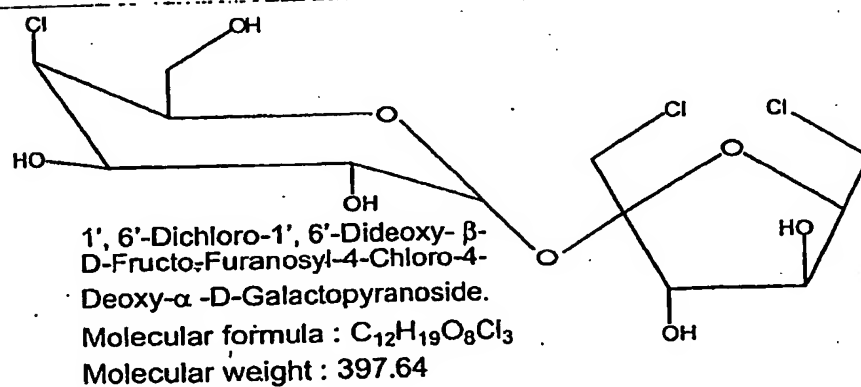


Sucrose - 6 - Acetate

Molecular weight : 384



1', 6'-Dichloro-1', 6'-Dideoxy-  $\beta$ -  
 D-Fructo-Furanosyl-4-Chloro-4-  
 Deoxy-6-Acetoxy- $\alpha$ -D-Galactopyranoside.  
 Molecular formula :  $\text{C}_{14}\text{H}_{20}\text{O}_9\text{Cl}_3$   
 Molecular weight : 439.5.



1', 6'-Dichloro-1', 6'-Dideoxy-  $\beta$ -  
 D-Fructo-Furanosyl-4-Chloro-4-  
 Deoxy- $\alpha$ -D-Galactopyranoside.  
 Molecular formula :  $\text{C}_{12}\text{H}_{19}\text{O}_8\text{Cl}_3$   
 Molecular weight : 397.64

FIG 1

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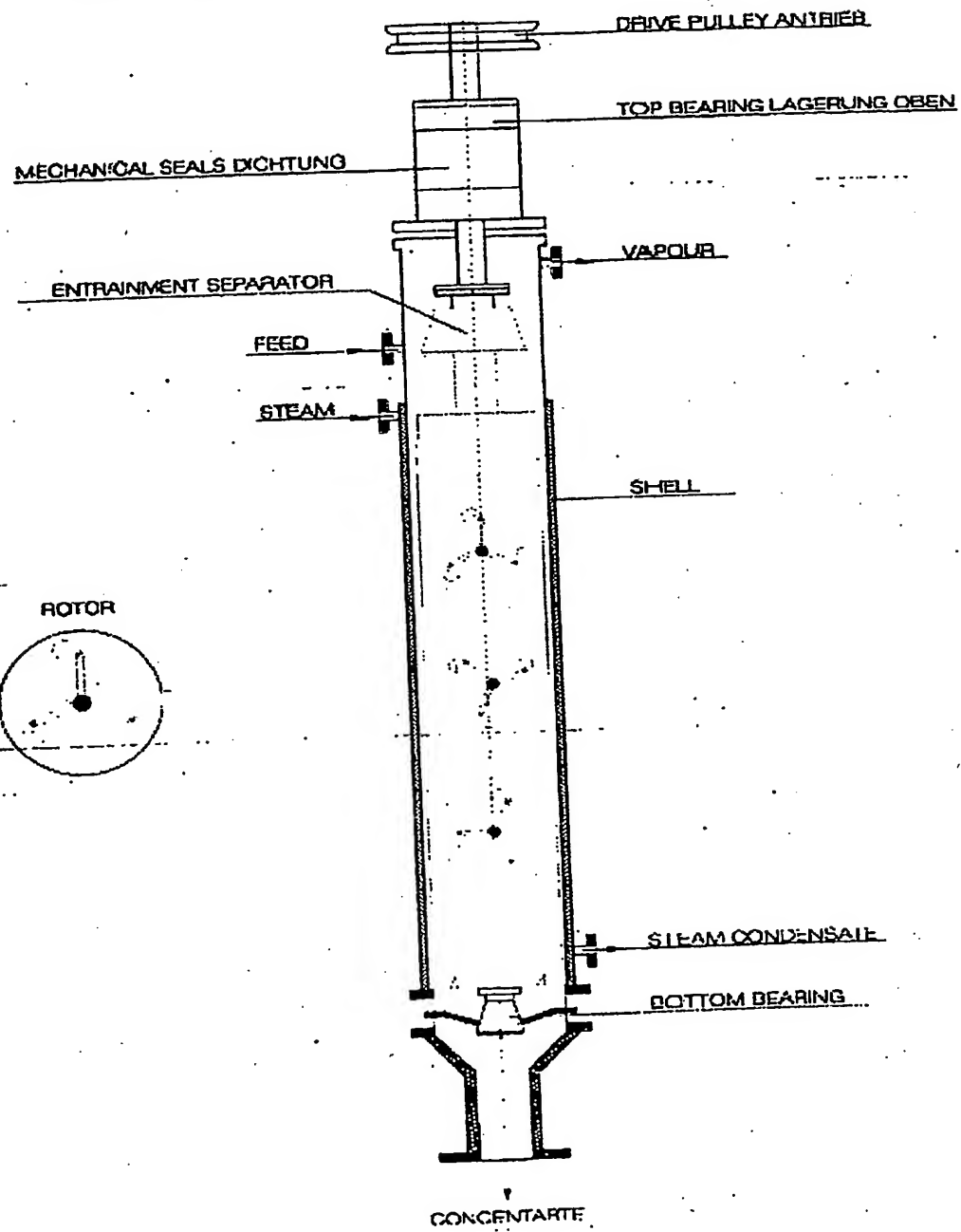
AGITATED THIN FILM DRYER ( ATFD )

FIG 2

AMENDED SHEET

# FLOW SHEET OF AGITATED THIN FILM DRYER ( ATFD )

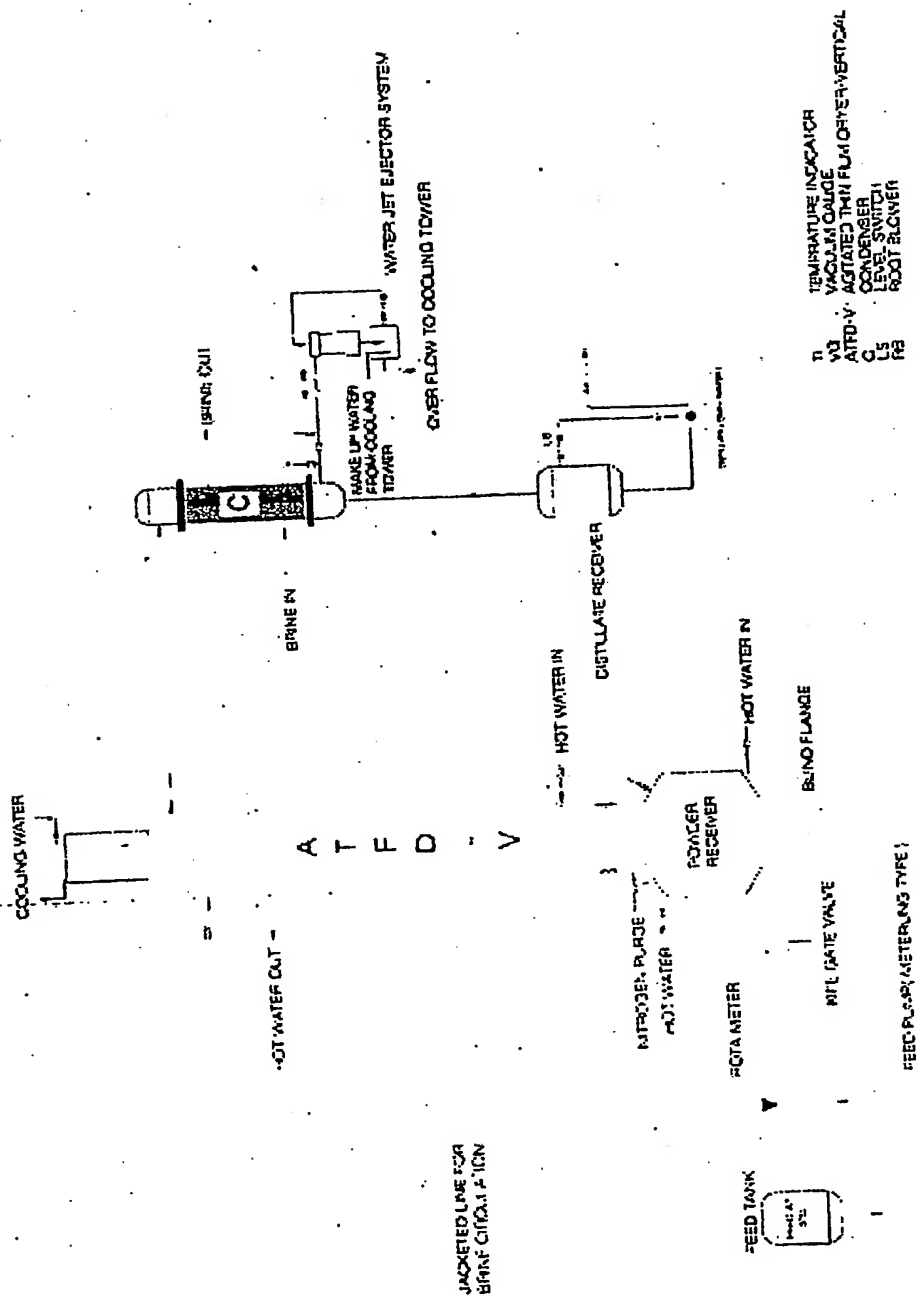
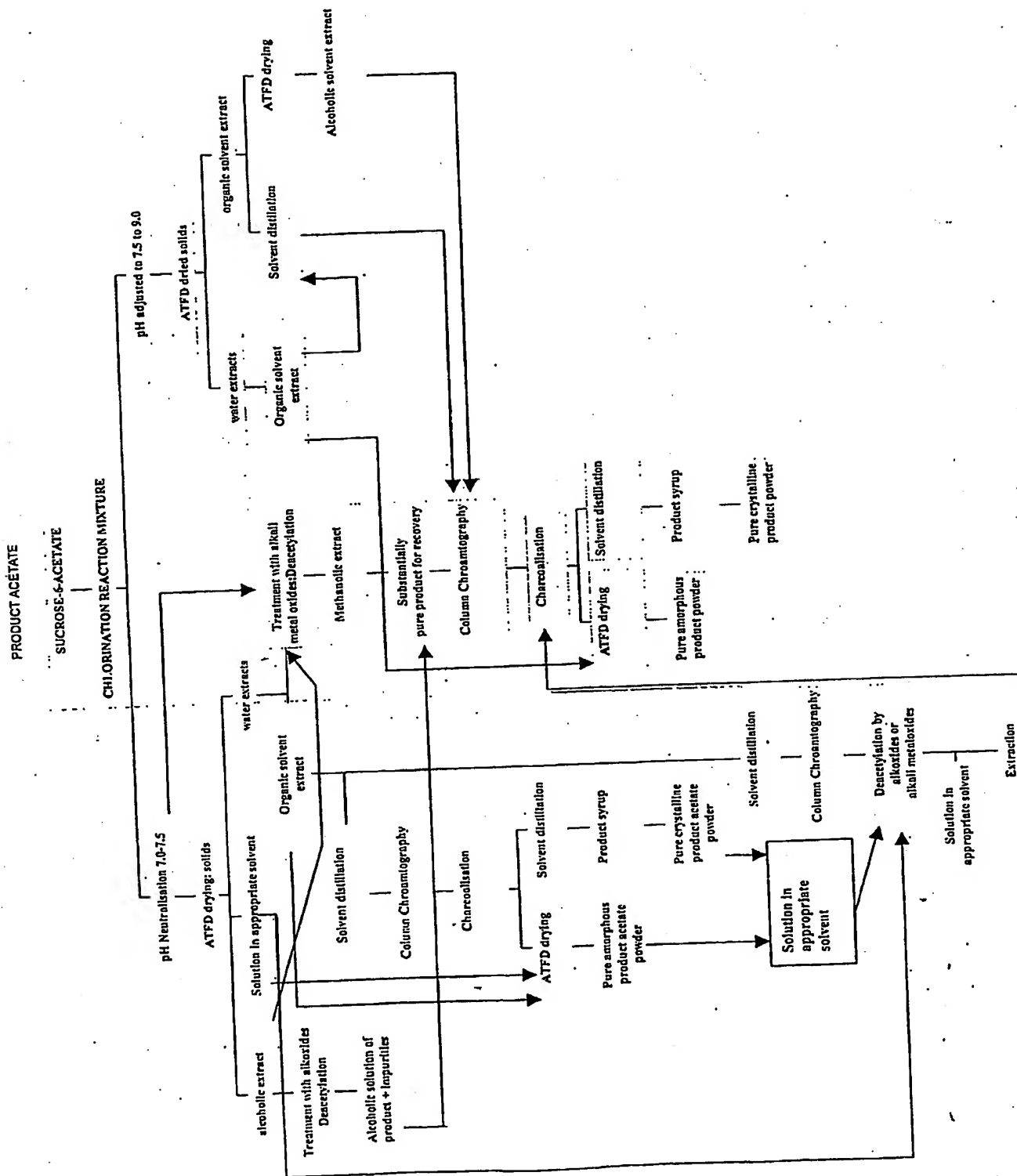
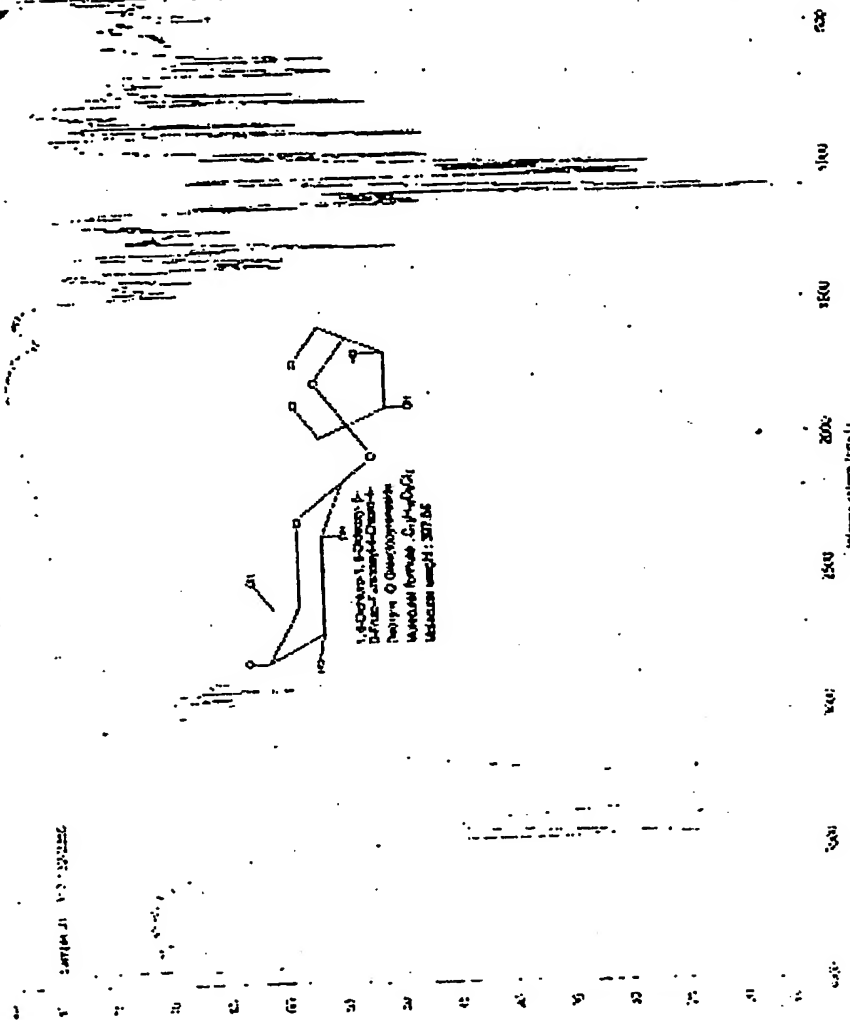


FIG 3



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## IR Report



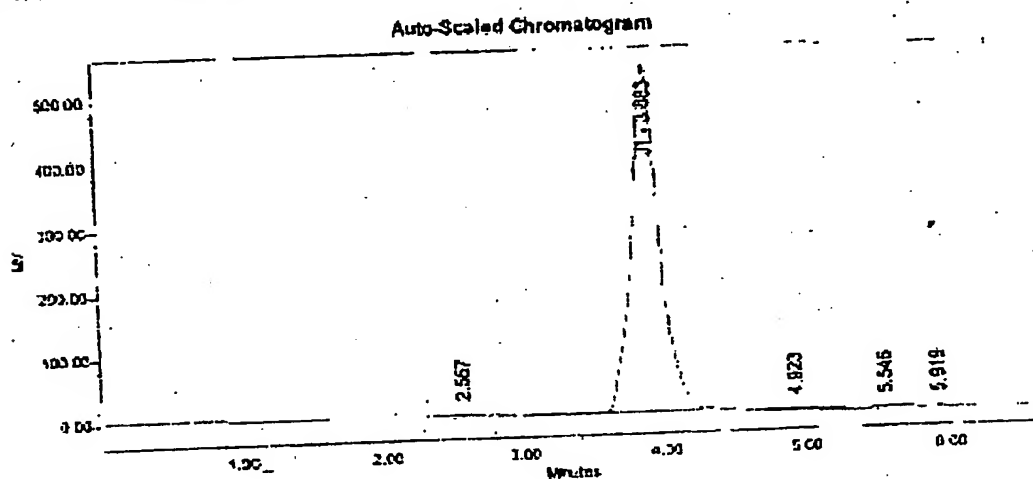
**FIG 5**

AMENDED SHEET

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Sample Name: 1', 6'-Dichloro-1', 6'-Dideoxy- $\beta$ -D-Fructo-Furanosyl-4-Chloro-4-Deoxy- $\alpha$ -D-Galactopyranoside.  
 Vial: 1  
 Injection: 4  
 Injection Volume: 10.00  $\mu$ l  
 Channel: 410  
 Run Time: 8.0 Minutes

Sample Type: Sample  
 Date Acquired: 1/8/04 10:10:03 AM  
 Acq Method Set: PHARMED\_MTH  
 Processing Method: PHARMED\_PRO  
 Date Processed:



Peak Results						
Peak Name	RT	Area	Height	% Area	% Height	Int Type
1	2.557	35707	2450	0.51	0.45	BB
2 JJ	3.883	7130944	539348	98.35	98.87	BB
3	4.923	53532	1928	0.82	0.35	BB
4	5.546	9102	833	0.13	0.15	BB
5	5.919	24342	948	0.20	0.17	BB

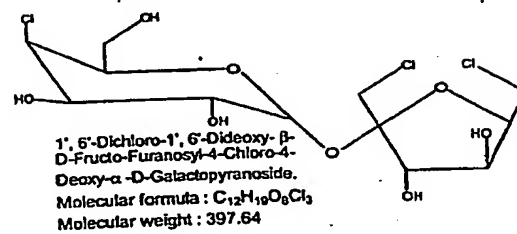


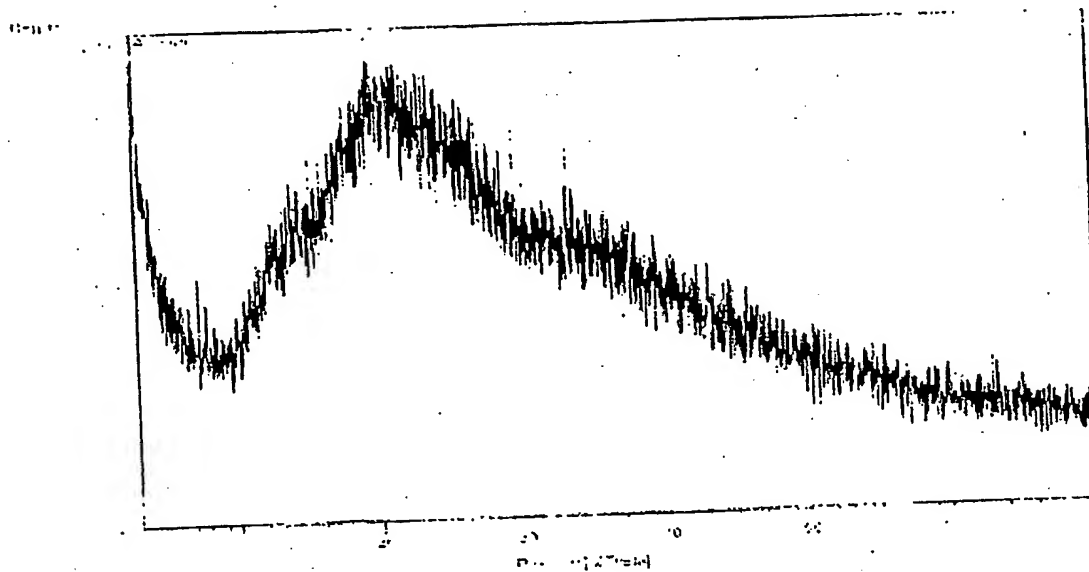
FIG 6

AMENDED SHEET

03-11-2005

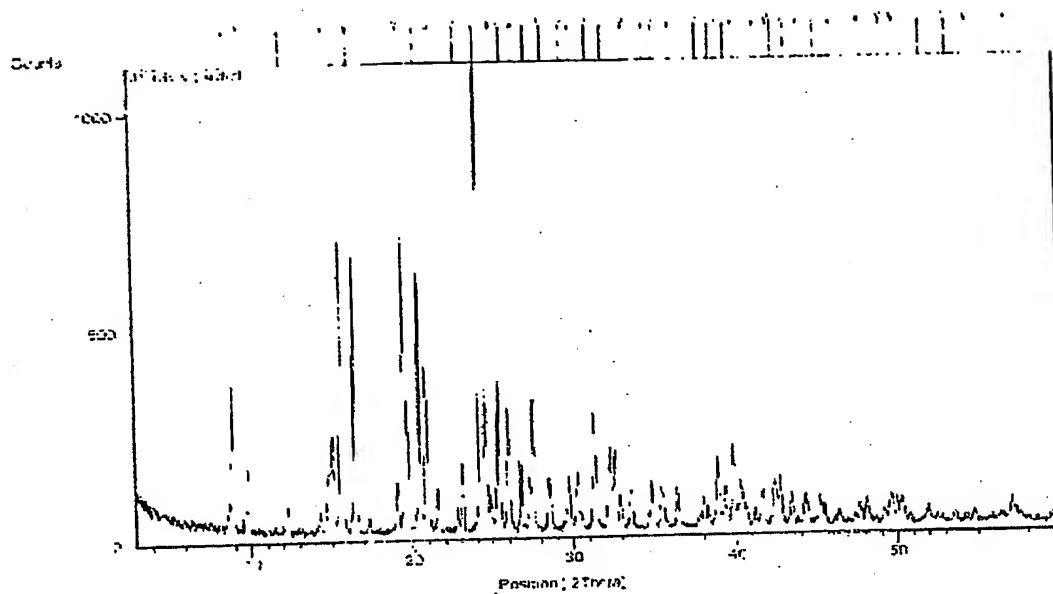
IN0400142

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AMENDED SHEET

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AMENDED SHEET